

BATTLEARMS[®]

WORKHORSE[®]

Free Float Rail MLOK Handguards for the M16 • M4 • AR-15 or AR-10[®] Weapon Platforms



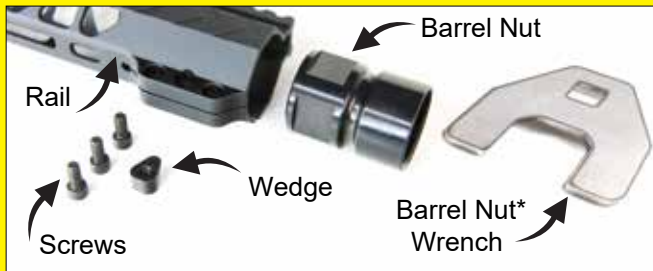
WARNING:

WORKHORSE RAIL SHOULD BE INSTALLED BY A QUALIFIED GUNSMITH. ENSURE THE FIREARM IS SAFE AND UNLOADED BEFORE INSTALLING.

Note: Any existing barrel, barrel nut, gas block and gas tube will need to be disconnected and removed from the upper-receiver prior to installation.

1 Check all of the parts are included in the package.

*1-3/16in Crows Foot Barrel Nut Wrench Not Included.



2 The Barrel Nut and hardware comes pre-installed.



3 Remove the hardware. Three screws and one wedge.

*Note: Occasionally the wedge may need to be tapped out with a plastic punch.



4 Slide the Barrel Nut out.



5 Lightly coat the threads of the upper receiver with assembly lube.

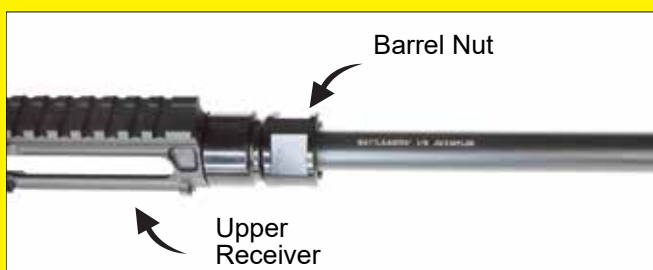


6 Install the Barrel to upper receiver.

*Note: Ejection port cover will need to be installed before going to next step.



7 Install the Barrel Nut.



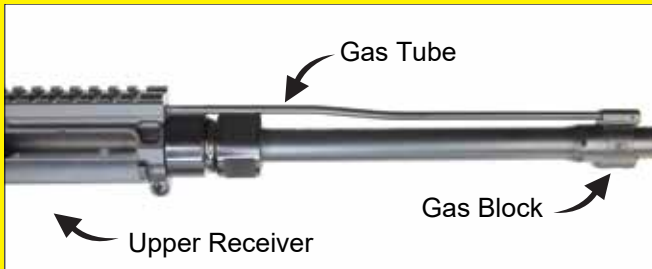
8 Torque Barrel Nut at 35-45ft.-lbs. (Do not exceed 50 ft.-lbs.)



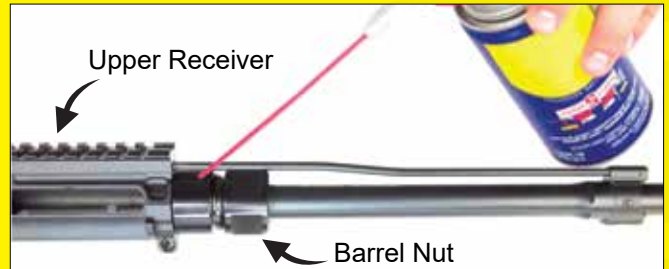
WARNING:

ENSURE THE FIREARM IS SAFE AND UNLOADED BEFORE INSTALLING THE RAIL.

9 Install the gas block & gas tube.



10 Lightly lubricate the outside of the barrel nut.



11 Slide the rail over the barrel and onto the barrel nut.



12 Ensure the rail is fully seated against the upper receiver, and install the wedge before securing the hardware.



13 Secure the hardware until the gap is closed in the bottom of the rail. **DO NOT TORQUE TO MORE THAN 10-15in lbs!**



14 Congratulations! You're done!

* It is recommended that blue Loctite is applied to the hex bolts before installing.

Compatibility: BATTLEARMS® WORKHORSE® free-float handguards are designed to be compatible with upper receivers that are machined to mil-spec dimensions. However, due to allowable tolerance stack-ups between other manufacturer's components, some minor fitment may be required. If you have any questions or warranty issues, please visit our support page <http://battlearmsdevelopment.com/support>. Thank you for choosing our products and enjoy!